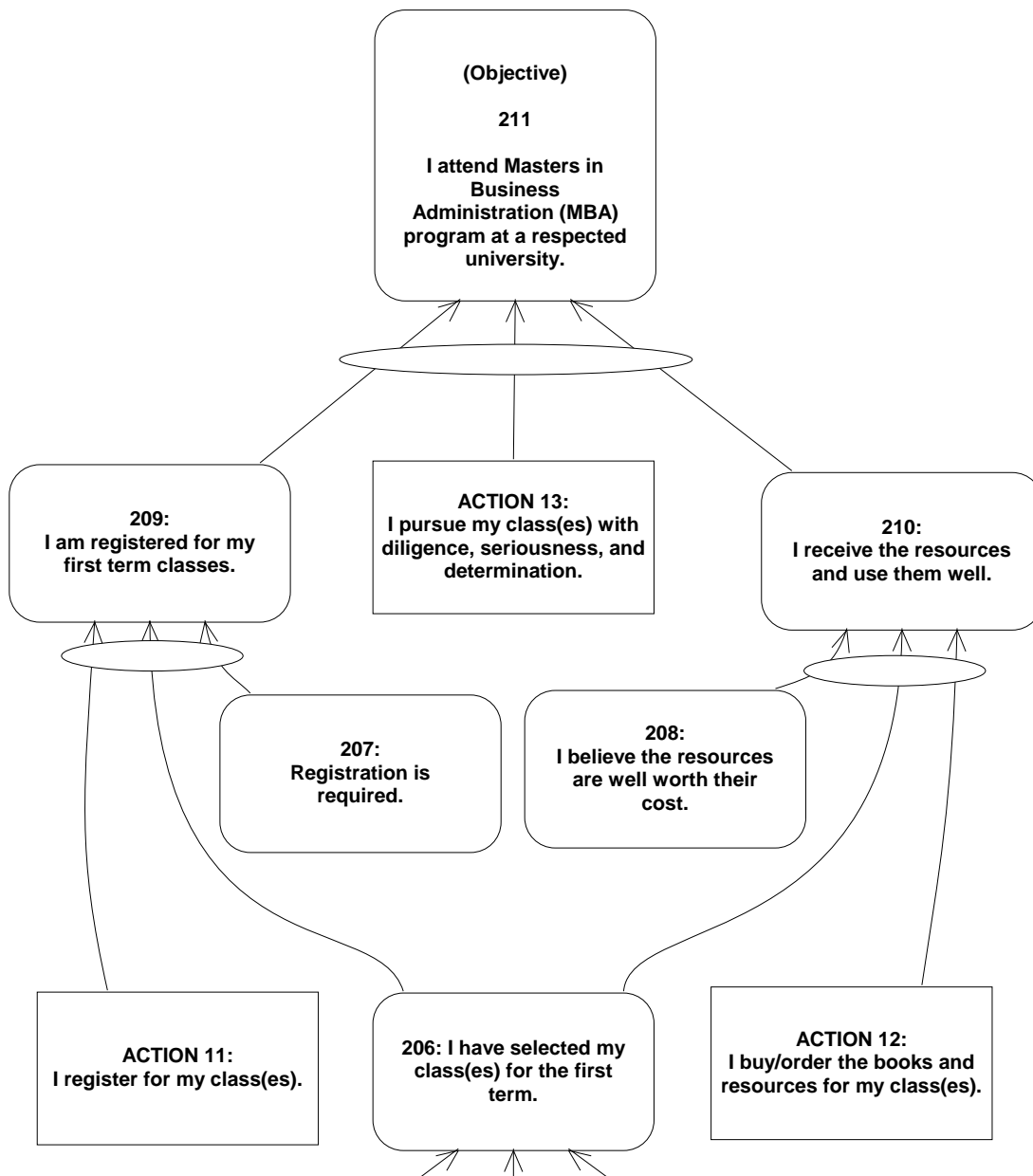


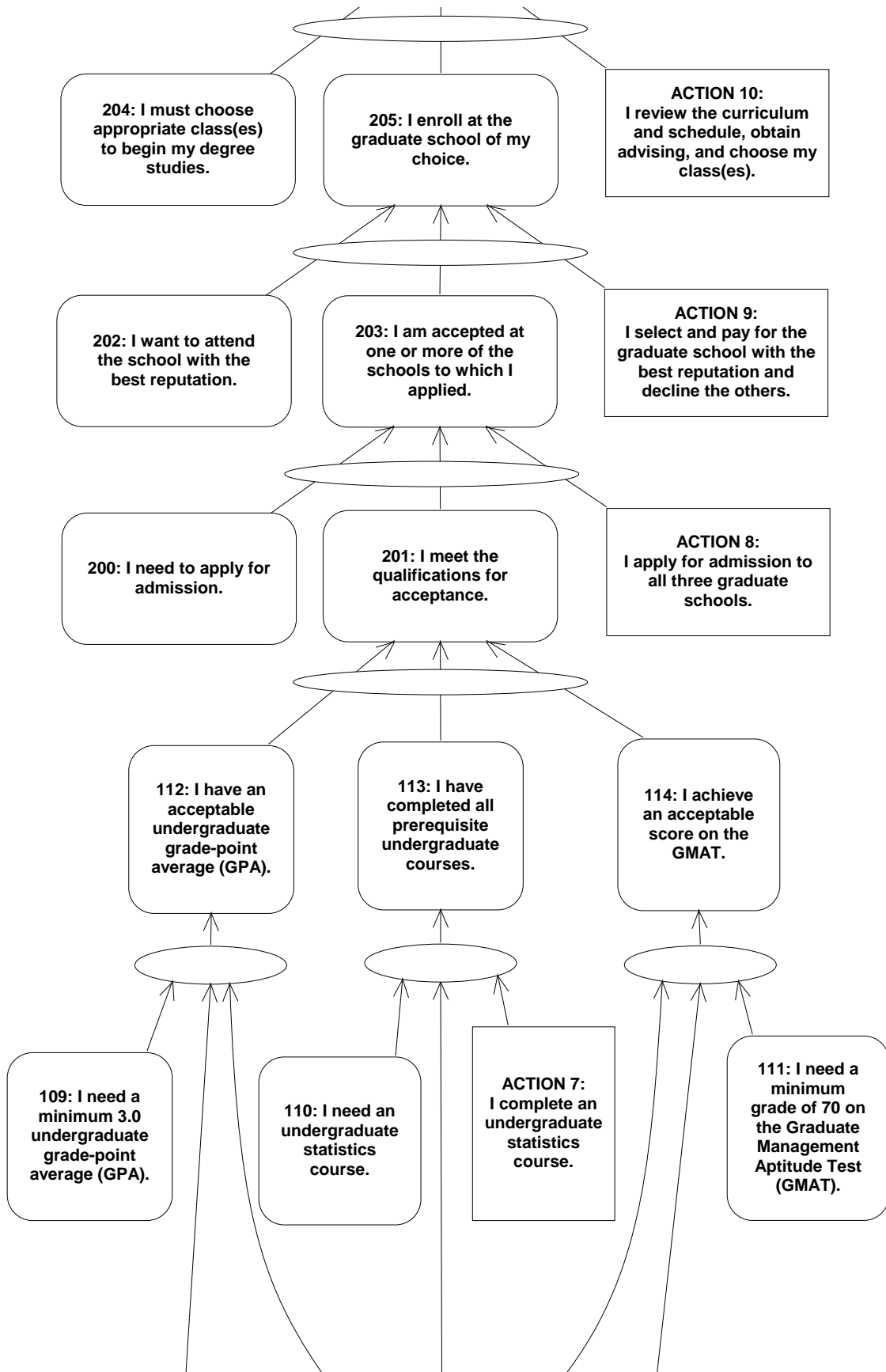
Transformation
Logic Tree (TLT)

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A Transition Tree
Based on Figures 10.9.1 and 10.9.2 of "Breaking The Constraints to World Class Performance" by H. William Dettmer, ASQ Press, 1998.
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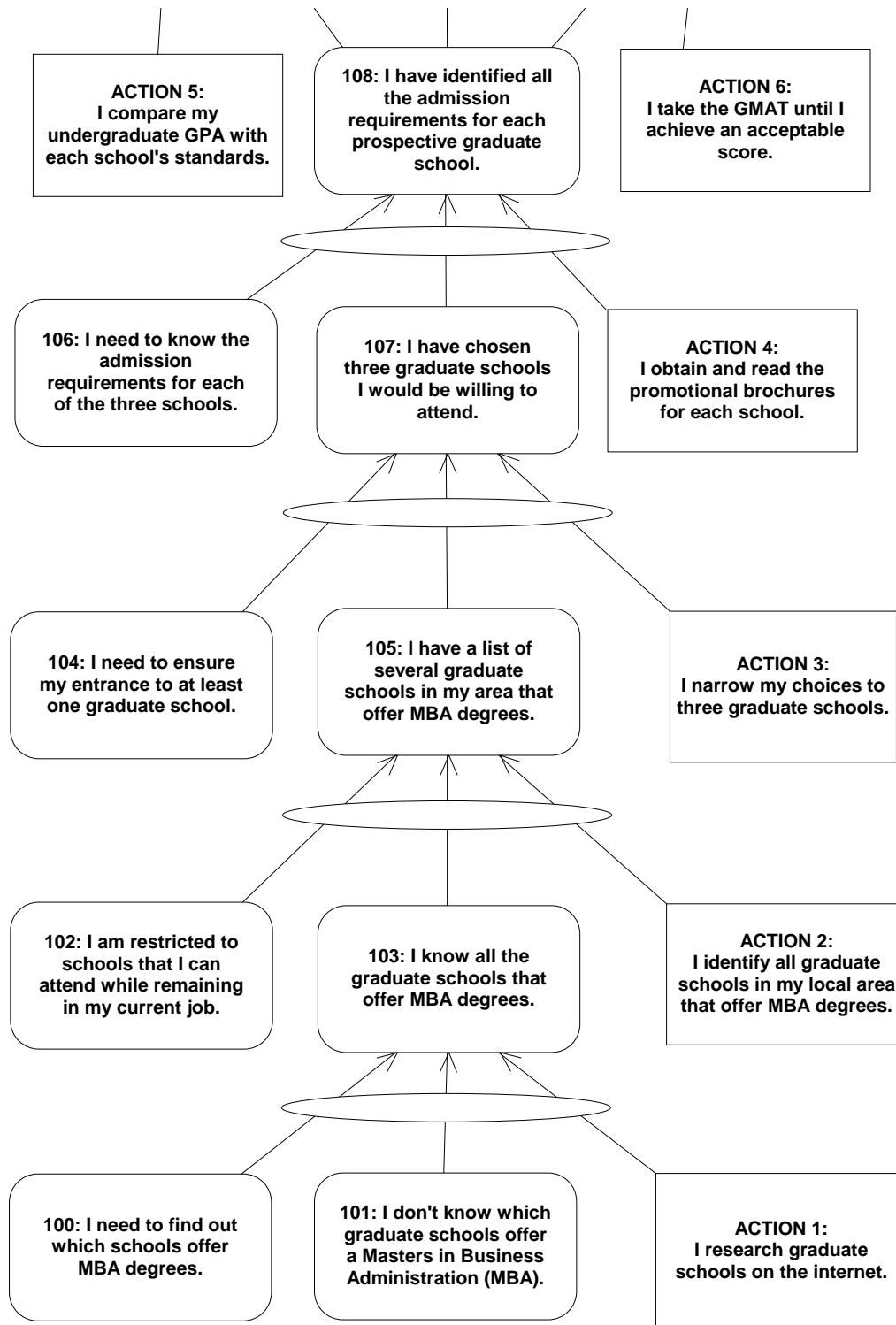


Figure 10.9.1 Completing the transition tree: Step 4.